



Product Description	Scotch® Performance Flatback Tape 2525 is used in holding, splicing or masking applications where high adhesion strength, high temperature capability and high backing strength are required.			
Product Construction	Backing	Adhesive	Color	Standard Roll Length
	Flat stock paper	Rubber	Orange	55 m (60 yds.)
Typical Physical Properties	Note: The following technical information and data should be considered representativ or typical only and should not be used for specification purposes.			
				ASTM Test Metho
	Adhesion to Steel:	69 oz./in. width (75 N/100 mm)		D-3330
	Tensile Strength:	49 lbs./in. v	width (858 N/100 mm)	D-3759
	Elongation at Break:	2%		D-3759
	Tape Thickness:	9.5 mils (0.241 mm)		D-3652
	Temperature Use Range:	Up to 300°F (149°C)		
Features	Has excellent adhesion and backing strength levels and is resistant to moist conditions.			
	 Can be used for applications where a colored backing is desired and will withstand a bake cycle of 300°F (149°C) for one hour. 			
	 Not recommended for outdoor applications or prolonged periods of sunlight exposure as tape may become very difficult to remove. 			
Application Ideas	• Can be used in many holding, masking and splicing applications where a high visibility tape is desired. It can also be used for various types of edging and binding applications.			
Storage	Store under normal conditions of 70°F (21°C) and 50% R.H. in the original carton.			
Shelf Life	To obtain best performance, use this product within 12 months from date of manufacture.			

Scotch® Performance Flatback Tape

2525

Product Use

All statements, technical information and recommendations contained in this document are based upon tests or experience that 3M believes are reliable. However, many factors beyond 3M's control can affect the use and performance of a 3M product in a particular application, including the conditions under which the product is used and the time and environmental conditions in which the product is expected to perform. Since these factors are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for the user's method of application.

Warranty and Limited Remedy

Unless stated otherwise in 3M's product literature, packaging inserts or product packaging for individual products, 3M warrants that each 3M product meets the applicable specifications at the time 3M ships the product. Individual products may have additional or different warranties as stated on product literature, package inserts or product packages. 3M MAKES NO OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY IMPLIED WARRANTY ARISING OUT OF A COURSE OF DEALING, CUSTOM OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's application. If the 3M product is defective within the warranty period, your exclusive remedy and 3M's and seller's sole obligation will be, at 3M's option, to replace the product or refund the purchase price.

Limitation of Liability

Except where prohibited by law, 3M and seller will not be liable for any loss or damage arising from the 3M product, whether direct, indirect, special, incidental or consequential, regardless of the legal theory asserted, including warranty, contract, negligence or strict liability.

ISO 9001:2000

This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9001: 2000 standards.





Printed in U.S.A.

©3M 70-0709-5275-2 (2002/7/05)